

PROPOSED AMENDMENTS**Claim 1:**

A thermoplastic elastomer nonwoven fabric roll comprising:
a tube; and
thermoplastic elastomer filaments forming a sheet of nonwoven fabric, the fabric sheet
being wound around the tube,
wherein the thermoplastic elastomer nonwoven fabric roll made by a process comprising
piling and bonding thermoplastic elastomer filaments onto a belt conveyor so as to form
the sheet of nonwoven fabric, peeling the sheet of nonwoven fabric thus formed from the
belt conveyor with a roller, and winding the sheet of nonwoven fabric around the tube
thereby forming a nonwoven fabric roll, characterized in that the tension required to
unroll the nonwoven fabric from the nonwoven fabric roll is 0.25 g/cm/basis-weight or
less.

Alternative A:

The thermoplastic elastomer nonwoven fabric roll according to claim 1, wherein
said process further comprises the step of passing the peeled sheet of nonwoven fabric
through tension adjust rolls between the step of peeling and the step of winding.

Alternative B:

A thermoplastic elastomer nonwoven fabric roll comprising:
a tube; and
thermoplastic elastomer filaments forming a sheet of nonwoven fabric, the fabric sheet
being wound around the tube,
wherein a tension required to unroll the sheet of nonwoven fabric from the roll is 0.25
g/cm/basis-weight or less.

Claim 1:

A thermoplastic elastomer nonwoven fabric roll comprising:
a tube; and
thermoplastic elastomer filaments forming a sheet of nonwoven fabric, the fabric sheet
being wound around the tube.
wherein the A thermoplastic elastomer nonwoven fabric roll made by a process
comprising piling and bonding thermoplastic elastomer filaments onto a belt conveyor so
as to form the a sheet of nonwoven fabric, peeling the sheet of nonwoven fabric thus
formed from the belt conveyor with a roller, and winding the sheet of nonwoven fabric
around the a tube thereby forming a nonwoven fabric roll, characterized in that the
tension required to unroll the nonwoven fabric from the nonwoven fabric roll is 0.25
g/cm/basis-weight or less.